## PenBind ${ }^{\circledR}$ 1015 06840404

PenBind ${ }^{\circledR} I 015$ is a modified potato starch with high viscosity and superior water-holding capacity. PenBind ${ }^{\circledR} I 0 \mid 5$ provides excellent freeze/thaw stability and stability under mild acid conditions. Additionally, PenBind ${ }^{\circledR} 1015$ provides a clear dispersion with protein at low cooking temperatures and does not mask desired meat texture or taste.

| Chemical and Physical Properties |  |  |
| :---: | :---: | :---: |
|  | Min. | Max. |
| Moisture \% | - | 18.0 |
| pH | 6.0 | 8.0 |
| Viscosity, (SIM-MIO4) |  |  |
| End Viscosity, MVU | 150 | 1500 |
| Physical Appearance |  | pical |
| Color | White to | Vhite |
| Form |  | wder |

Screen Test
\% on U.S.S 100
Typical ..... $<2.0$
Microbiological Limits

Initial testing is done on a single composite sample against a limit of $m$. If result is above m , the three class sampling and acceptance below is used.

|  | $\mathbf{n}$ | $\mathbf{c}$ | $\mathbf{m}$ | $\mathbf{M}$ |
| :--- | :---: | :---: | :---: | :---: |
| Total Plate Count/g | 5 | 3 | 10,000 | 100,000 |
| Yeast/g | 5 | 3 | 200 | 1,000 |
| Mold/g | 5 | 3 | 200 | 1,000 |
| Coliform | 5 | 3 | 100 | 1,000 |

Where $\mathrm{n}=$ \# of samples tested; $\mathrm{c}=$ maximum allowable number ofresults between $m$ and $M ; m=$ upper target limit; $M$ = maximum acceptable value.

| E. coli | Negative |
| :--- | :--- |
| Salmonella | Negative |


| Nutritional Data/l00g | Typical |
| :--- | ---: |
| Calories | 343 |
| $\quad$ Calories from fat | 0 |
| Total Fat, g | $<0 . I^{*}$ |
| Cholesterol, mg | 0 |
| Sodium, mg | 122 |
| Total Carbohydrate, g | $85.8^{2}$ |
| $\quad$ Dietary Fiber, g | 0 |
| Total Sugars, g | $<0 . I^{*}$ |
| $\quad$ Added Sugars, g | 0 |
| $\quad$ Other Carbohydrate, g | $85.8^{*}$ |
| Protein, g | $<0 . I^{*}$ |
| Vitamin D, mcg | 0 |
| Calcium mg | 7 |
| Iron, mg | $<0.4^{*}$ |
| Potassium, mg | $<20^{*}$ |
| Ash, g | 0.2 |
| * Not present at level of quantification. |  |

## Certification

Kosher pareve
Halal

## Packaging and Storage

PenBind ${ }^{\text {® }} 1015$ can be packaged in multi ply kraft paper bags and totes. PenBind ${ }^{\circledR}$ 1015 should be stored in a clean, dry area at ambient temperature and away from heavily aromatic material.

## Shelf Life

The best before date for PenBind ${ }^{\circledR}$ IOI5 is 24 months from the date of manufacture.

## Regulatory Data

Source Potato

## United States

Meets FCC (Food Chemical Codex) requirements. Labeling Food Starch-Modified

Canada
CFDA Regulation Labeling
B.16.100, Table XIII Modified Potato Starch

## Features and Benefits

- Yield Improvement
- Excellent Binding Ability
- Purge Reduction
- Clear Dispersion
- Freeze/Thaw Stability
- Steam Table Stability
- Bland Flavor
- Smooth Texture
- Excellent Water Holding Capacity
- High Viscosity

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